

**Iowa Department of Natural Resources
Title V Operating Permit**

Name of Permitted Facility: Bertch Cabinet Manufacturing, Inc.

Facility Location: 4747 Crestwood Drive, Waterloo, IA 50704

Air Quality Operating Permit Number: 03-TV-009R1

Expiration Date: January 6, 2014

Permit Renewal Application Deadline: July 6, 2013

EIQ Number: 92-0468

Facility File Number: 07-01-063

Responsible Official

Name: Gary Bertch

Title: President

Mailing Address: 4747 Crestwood Drive, Waterloo, IA 50704

Phone #: (319) 296-2987

Permit Contact Person for the Facility

Name: Denny McGeough

Title: Environmental Compliance Coordinator

Mailing Address: 4747 Crestwood Drive, Waterloo, IA 50704

Phone #: (319) 268-2519

This permit is issued in accordance with 567 Iowa Administrative Code Chapter 22, and is issued subject to the terms and conditions contained in this permit.

For the Director of the Department of Natural Resources

Douglas A. Campbell, Supervisor of Air Operating Permits Section

Date

Table of Contents

I. Facility Description and Equipment List	4
II. Plant - Wide Conditions.....	6
III. Emission Point Specific Conditions	8
IV. General Conditions.....	68
G1. Duty to Comply	
G2. Permit Expiration	
G3. Certification Requirement for Title V Related Documents	
G4. Annual Compliance Certification	
G5. Semi-Annual Monitoring Report	
G6. Annual Fee	
G7. Inspection of Premises, Records, Equipment, Methods and Discharges	
G8. Duty to Provide Information	
G9. General Maintenance and Repair Duties	
G10. Recordkeeping Requirements for Compliance Monitoring	
G11. Evidence used in establishing that a violation has or is occurring.	
G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification	
G13. Hazardous Release	
G14. Excess Emissions and Excess Emissions Reporting Requirements	
G15. Permit Deviation Reporting Requirements	
G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations	
G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification	
G18. Duty to Modify a Title V Permit	
G19. Duty to Obtain Construction Permits	
G20. Asbestos	
G21. Open Burning	
G22. Acid Rain (Title IV) Emissions Allowances	
G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements	
G24. Permit Reopenings	
G25. Permit Shield	
G26. Severability	
G27. Property Rights	
G28. Transferability	
G29. Disclaimer	
G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification	
G31. Prevention of Air Pollution Emergency Episodes	
G32. Contacts List	
V. Appendix A: 40 CFR 63 Subpart JJ	
Appendix B: Baghouse CAM Plan	

Abbreviations

acfm.....	actual cubic feet per minute
CFR.....	Code of Federal Regulation
CE	control equipment
CEM.....	continuous emission monitor
°F.....	degrees Fahrenheit
EIQ.....	emissions inventory questionnaire
EP.....	emission point
EU	emission unit
gr./dscf	grains per dry standard cubic foot
gr./100 cf.....	grains per one hundred cubic feet
IAC.....	Iowa Administrative Code
IDNR.....	Iowa Department of Natural Resources
MVAC.....	motor vehicle air conditioner
NAICS.....	North American Industry Classification System
NSPS.....	new source performance standard
ppmv	parts per million by volume
lb./hr	pounds per hour
lb./MMBtu	pounds per million British thermal units
SCC.....	Source Classification Codes
scfm.....	standard cubic feet per minute
SIC	Standard Industrial Classification
TPY.....	tons per year
USEPA.....	United States Environmental Protection Agency

Pollutants

PM.....	particulate matter
PM ₁₀	particulate matter ten microns or less in diameter
SO ₂	sulfur dioxide
NO _x	nitrogen oxides
VOC.....	volatile organic compound
CO.....	carbon monoxide
HAP.....	hazardous air pollutant

I. Facility Description and Equipment List

Facility Name: Bertch Cabinet Manufacturing, Inc.

Permit Number: 03-TV-009R1

Facility Description: Wood Cabinet Manufacturing/Coating (SIC 2434)

Equipment List

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
EP-BAT-001	EU-BAT-001	Bath Boiler	04-A-209-S1
EP-BAT-002	EU-BAT-002	Air Make-Up Unit #1	04-A-210-S1
EP-BAT-003	EU-BAT-003	Air Make-Up Unit #2	04-A-211-S1
EP-BAT-004A	EU-BAT-004	Woodworking	04-A-202-S1
EP-BAT-004B			04-A-203-S1
EP-BAT-005	EU-BAT-005	Spray Booth BAT005	93-A-075-S5
EP-BAT-006	EU-BAT-006	Spray Booth BAT006	92-A-018-S5
EP-BAT-007	EU-BAT-007	Spray Booth BAT007	93-A-075-S5
EP-BAT-008A	EU-BAT-008	Coating Machine 004	04-A-206-S3
EP-BAT-008B			04-A-207-S3
EP-BAT-009	EU-BAT-009	Coating Machine 005	04-A-208-S3
EP-PAN-001	EU-PAN-001	Panel Mill Boiler	92-A-020-S1
EP-PAN-002	EP-PAN-002	Woodworking	92-A-021-S1
EP-PAN-003	EU-PAN-003	Woodworking	93-A-073-S2
EP-FIN-001	EP-FIN-001	Wood Fired Boiler	98-A-823
EP-FIN-002	EU-FIN-002	Woodworking	01-A-046-S1
EP-FIN-003			01-A-047-S1
EP-FIN-004			01-A-048-S1
EP-FIN-005			01-A-049-S1
EP-FIN-006			01-A-050-S1
EP-FIN-007			EU-FIN-007
EP-PLY-001	EU-PLY-001	Plywood Mill Boiler	96-A-106-S2
EP-PLY-002	EU-PLY-002	Woodworking	02-A-439-S1
EP-PLY-003			02-A-440-S1
EP-PLY-004			02-A-441-S1
EP-PLY-005			02-A-442-S1
EP-CUS-002	EU-CUS-002	Steam Heated Drying Oven	98-A-824-S1
EP-CUS-003	EU-CUS-003	Spray Booth CUS003	92-A-004-S2
EP-CUS-004	EU-CUS-004	Spray Booth CUS004	92-A-005-S2
EP-CUS-005	EU-CUS-005	Spray Booth CUS005	92-A-006-S2
EP-CUS-006	EU-CUS-006	Spray Booth CUS006	96-A-1132-S3
EP-CUS-007	EU-CUS-007	Spray Booth CUS007	98-A-821-S2
EP-ROU-001	EU-ROU-001	Rough Mill Boiler	87-A-046-S2

Equipment List

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
EP-ROU-002	EU-ROU-002	Woodworking	92-A-007-S1
EP-ROU-003			92-A-008-S1
EP-ROU-004			92-A-009-S1
EP-ROU-005			92-A-010-S1
EP-TIM-001	EU-TIM-001	Timbergate Boiler	88-A-223-S3
EP-TIM-002	EU-TIM-002	Woodworking	92-A-011-S1
EP-TIM-003	EU-TIM-003	Drying Oven TIM003	95-A-498-S2
EP-TIM-004	EU-TIM-004	Drying Oven TIM004	95-A-499-S2
EP-TIM-005	EU-TIM-005	Spray Booth TIM005	95-A-495-S2
EP-TIM-006	EU-TIM-006	Spray Booth TIM006	95-A-496-S2
EP-TIM-007	EU-TIM-007	Spray Booth TIM007	95-A-497-S2
EP-TIM-008	EU-TIM-008	Spray Booth TIM008	06-A-435

Insignificant Activities Equipment List

Insignificant Emission Unit Number	Insignificant Emission Unit Description
BAT-i-001	Steam Heated Oven #1
BAT-i-002	Steam Heated Oven #2
BAT-i-003	Steam Heated Oven #3
BAT-i-004	Natural Gas Fired Air Make-Up Unit
BAT-i-005	Natural Gas Fired Air Make-Up Unit
BAT-i-006	Natural Gas Fired Air Make-Up Unit
BAT-i-007	Woodworking Operations (vents internally)
FIN-i-001	Natural Gas Fired Air Make-Up Unit
FIN-i-002	Natural Gas Fired Air Make-Up Unit
CUS-i-001	Natural Gas Fired Oven #1
CUS-i-002	Natural Gas Fired Oven #2
CUS-i-003	Steam Heated Oven #4
CUS-i-004	Natural Gas Fired Air Make-Up Unit
CUS-i-005	Natural Gas Fired Air Make-Up Unit
CUS-i-006	Drum Storage
CUS-i-007	Drum Storage
CUS-i-008	Woodworking Operations (vents internally)
TIM-i-001	Natural Gas Fired Oven #3
TIM-i-002	Air Make-Up Unit
TIM-i-003	Drum Storage
PAN-i-001	Ash Dumpster
PAN-i-002	Woodworking Operations (vents internally)
PAR-i-001	Natural Gas Space Heater

II. Plant-Wide Conditions

Facility Name: Bertch Cabinet Manufacturing, Inc.
Permit Number: 03-TV-009R1

Permit conditions are established in accord with 567 Iowa Administrative Code rule 22.108

Permit Duration

The term of this permit is: Five (5) years from permit issuance date
Commencing on: January 7, 2009
Ending on: January 6, 2014

Amendments, modifications and reopenings of the permit shall be obtained in accordance with 567 Iowa Administrative Code rules 22.110 - 22.114. Permits may be suspended, terminated, or revoked as specified in 567 Iowa Administrative Code Rules 22.115.

Emission Limits

Unless specified otherwise in the Source Specific Conditions, the following limitations and supporting regulations apply to all emission points at this plant:

Opacity (visible emissions): 40% opacity
Authority for Requirement: 567 IAC 23.3(2)"d"

Sulfur Dioxide (SO₂): 500 parts per million by volume
Authority for Requirement: 567 IAC 23.3(3)"e"

Particulate Matter:

No person shall cause or allow the emission of particulate matter from any source in excess of the emission standards specified in this chapter, except as provided in 567 – Chapter 24. For sources constructed, modified or reconstructed after July 21, 1999, the emission of particulate matter from any process shall not exceed an emission standard of 0.1 grain per dry standard cubic foot of exhaust gas, except as provided in 567 – 21.2(455B), 23.1(455B), 23.4(455B) and 567 – Chapter 24.

For sources constructed, modified or reconstructed prior to July 21, 1999, the emission of particulate matter from any process shall not exceed the amount determined from Table I, or amount specified in a permit if based on an emission standard of 0.1 grain per standard cubic foot of exhaust gas or established from standards provided in 23.1(455B) and 23.4(455B).

Authority for Requirement: 567 IAC 23.3(2)"a"

Fugitive Dust: Attainment and Unclassified Areas - No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered repaired or demolished, with the exception of farming operations or dust generated by ordinary travel on unpaved public roads, without taking reasonable precautions to prevent particulate matter in quantities sufficient to create a nuisance, as defined in Iowa Code section 657.1, from becoming airborne. All persons, with the above exceptions, shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate. The highway authority shall be responsible for taking corrective action in those cases where said authority has received complaints of or has actual knowledge of dust conditions which require abatement pursuant to this subrule. Reasonable precautions may include, but not limited to, the following procedures.

1. Use, where practical, of water or chemicals for control of dusts in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land.
2. Application of suitable materials, such as but not limited to asphalt, oil, water or chemicals on unpaved roads, material stockpiles, race tracks and other surfaces which can give rise to airborne dusts.
3. Installation and use of containment or control equipment, to enclose or otherwise limit the emissions resulting from the handling and transfer of dusty materials, such as but not limited to grain, fertilizers or limestone.
4. Covering at all times when in motion, open-bodied vehicles transporting materials likely to give rise to airborne dusts.
5. Prompt removal of earth or other material from paved streets or to which earth or other material has been transported by trucking or earth-moving equipment, erosion by water or other means.

Authority for Requirement: 567 IAC 23.3(2)"c"

Compliance Plan

The owner/operator shall comply with the applicable requirements listed below. The compliance status is based on information provided by the applicant.

Unless otherwise noted in Section III of this permit, Bertch Cabinet Manufacturing, Inc. is in compliance with all applicable requirements and shall continue to comply with all such requirements. For those applicable requirements which become effective during the permit term, Bertch Cabinet Manufacturing, Inc. shall comply with such requirements in a timely manner.
Authority for Requirement: 567 IAC 22.108(15)

III. Emission Point-Specific Conditions

Facility Name: Bertch Cabinet Manufacturing, Inc
Permit Number: **03-TV-009R1**

Emission Point ID Number: EP-BAT-001

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-BAT-001	Bath Boiler	CE BAT-001: Multiclone	Wood	7 MMBtu/hr.	04-A-209-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-209-S1
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 2.70 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 04-A-209-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 04-A-209-S1
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 04-A-209-S1
567 IAC 23.3(3)"a"(3)

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The fuel for this boiler shall be limited to sawdust and wood waste generated at this plant. The fuel shall not contain bark or wood with bark remaining on it.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permit 04-A-209-S1

NESHAP:

This emissions unit is of the source type regulated by the National Emission Standard for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers and Process Heaters (567 IAC 23.1(4)"dd", 40 CFR Part 63, Subpart DDDDD). On July 30, 2007, the DC Circuit Court vacated this entire standard. Since the standard has been vacated, the units may be subject to the requirements of section 112(j) of the Clean Air Act. Section 112(j) requires the facility to submit an application addressing the control of HAP emissions from these units and also requires that the MACT (Maximum Achievable Control Technology) be incorporated into the facility's Title V operating permit. The Iowa DNR - Air Quality Bureau is currently developing a procedure to implement Section 112(j) requirements, if applicable, for units that were subject to the vacated rule. If the facility is required to modify the units or control equipment to comply with section 112(j), then the facility shall submit an application to modify the required construction permit.

Authority for Requirement: 40 CFR 63.52; 567 IAC 23.1(4)"b"(2)

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 40

Stack Opening, (inches, dia.): 16

Exhaust Flow Rate (scfm): 7,270

Exhaust Temperature (°F): 482

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 04-A-209-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-BAT-002 (Inside Venting)

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-BAT-002	Air Make-Up Unit #1	NA	Natural Gas	5.3 MMBtu/hr.	04-A-210-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-210-S1
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 0.04 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 04-A-210-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.04 lb/hr., 0.1 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 04-A-210-S1
567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permit 04-A-210-S1
567 IAC 23.3(3)"e"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Exhaust Flow Rate (scfm): 45,000

Exhaust Temperature (°F): 90

Authority for Requirement: Iowa DNR Construction Permit 04-A-210-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-BAT-003 (Inside Venting)

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-BAT-003	Air Make-Up Unit #2	NA	Natural Gas	8.5 MMBtu/hr.	04-A-211-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-211-S1
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 0.06 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 04-A-211-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.06 lb/hr., 0.1 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 04-A-211-S1
567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permit 04-A-211-S1
567 IAC 23.3(3)"e"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Exhaust Flow Rate (scfm): 45,000

Exhaust Temperature (°F): 90

Authority for Requirement: Iowa DNR Construction Permit 04-A-211-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Numbers: EP-BAT-004A & EP-BAT-004B

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-BAT-004A	EU-BAT-004	Woodworking	CE BAT-004: Baghouse	Cabinet Equivalents	3,030 /week	04-A-202-S1
EP-BAT-004B						04-A-203-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 04-A-202-S1 & 04-A-203-S1
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 0.40 lb/hr.

Authority for Requirement: Iowa DNR Construction Permits 04-A-202-S1 & 04-A-203-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.003 gr/dscf.

Authority for Requirement: Iowa DNR Construction Permits 04-A-202-S1 & 04-A-203-S1

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permits 04-A-202-S1 & 04-A-203-S1

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 11

Stack Opening, (inches, dia.): 36

Exhaust Flow Rate (scfm): 35,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permits 04-A-202-S1 & 04-A-203-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Numbers: EP-BAT-005, EP-BAT-006, EP-BAT-007

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-BAT-005	EU-BAT-005	Spray Booth BAT005	CE BAT-005: Dry Filter	Coating	2176 lb/hr.	93-A-075-S5
EP-BAT-006	EU-BAT-006	Spray Booth BAT006	CE BAT-006: Dry Filter	Coating	2176 lb/hr.	92-A-018-S5
EP-BAT-007	EU-BAT-007	Spray Booth BAT007	CE BAT-007: Dry Filter	Coating	2176 lb/hr.	93-A-078-S5

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

EP	Opacity	PM₁₀	PM	Volatile Organic Compounds (VOC's)	Authority for Requirement
EP-BAT-005	40% ⁽¹⁾	0.375 lb/hr.	0.0024 gr/dscf	130.7 tons/yr.	93-A-075-S5, 567 IAC 23.3(2)"d"
EP-BAT-006	40% ⁽¹⁾	0.78 lb/hr.	0.005 gr/dscf		92-A-018-S5, 567 IAC 23.3(2)"d"
EP-BAT-007	40% ⁽¹⁾	0.375 lb/hr.	0.0024 gr/dscf		93-A-078-S5, 567 IAC 23.3(2)"d"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. Total VOC emissions from the spraying operations of Spray Booth BAT005, Spray Booth BAT006 and Spray Booth BAT007, combined, shall not exceed 130.7 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of Spray Booth BAT005, Spray Booth BAT006 and Spray Booth BAT007, combined.
3. The owner or operator shall record the VOC emissions from all the spraying operations of Spray Booth BAT005, Spray Booth BAT006 and Spray Booth BAT007, combined, each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of Spray Booth BAT005, Spray Booth BAT006 and Spray Booth BAT007, combined.
4. For the purpose of calculating monthly emissions for all the spraying operations of Spray Booth BAT005, Spray Booth BAT006 and Spray Booth BAT007, combined, all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permits 93-A-075-S5, 92-A-018-S5, 93-A-078-S5

NESHAP:

These emission units are subject to 40 CFR 63 Subpart JJ – National Emission Standards for Hazardous Air Pollutants from Wood Furniture Manufacturing Operations. Please see Appendix A of this permit for the rule text.

Authority for Requirement: 40 CFR 63 Subpart JJ
567 IAC 23.1(4)"aj"

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (scfm)	Exhaust Temperature (°F)	Discharge Style	Authority for Requirement
EP-BAT-005	37.3	32	18,200	Ambient	Vertical Unobstructed	93-A-075-S5
EP-BAT-006	34	32	18,200	Ambient	Vertical Unobstructed	92-A-018-S5
EP-BAT-007	30	32	18,200	Ambient	Vertical Unobstructed	93-A-078-S5

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No
(Required for CE BAT-005, CE BAT-006, & CE BAT-007)

Relevant requirements of O & M plan for this equipment:

1. Weekly
 - Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
 - Maintain a written record of the observation and any action resulting from the inspection.
2. Record Keeping & Reporting
 - Maintenance and inspection records will be kept for five years and available upon request.
3. Quality Control
 - The filter equipment will be operated and maintained according to the manufacturer's recommendations.

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Numbers: EP-BAT-008A, EP-BAT-008B, EP-BAT-009

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-BAT-008A	EU-BAT-008	Coating Machine 004	CE BAT-008: Dry Filter	Coating	1813 lb/hr.	04-A-206-S3
EP-BAT-008B						04-A-207-S3
EP-BAT-009	EU-BAT-009	Coating Machine 005	CE BAT-009: Dry Filter	Coating	1813 lb/hr.	04-A-208-S3

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

EP	Opacity	PM₁₀	PM	Volatile Organic Compounds (VOC's)	Authority for Requirement
EP-BAT-008A	40% ⁽¹⁾	0.15 lb/hr.	0.15 lb/hr. 0.01 gr/dscf	197.0 tons/yr.	04-A-206-S3, 567 IAC 23.3(2)"d", 23.4(13)
EP-BAT-008B	40% ⁽¹⁾	0.17 lb/hr.	0.17 lb/hr. 0.01 gr/dscf		04-A-207-S3, 567 IAC 23.3(2)"d", 23.4(13)
EP-BAT-009	40% ⁽¹⁾	0.132 lb/hr.	0.132 lb/hr. 0.01 gr/dscf		04-A-208-S3, 567 IAC 23.3(2)"d", 23.4(13)

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. Total VOC emissions from units permitted by 04-A-206-S3 through 04-A-208-S3, inclusive, shall not exceed 197.0 tons per twelve-month period.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain daily records that show the identity, quantity and VOC content of each VOC containing material used in the operation of the units permitted by permits 04-A-206-S3 through 04-A-208-S3, inclusive.
3. The owner or operator shall record the VOC emissions from units permitted by permits 04-A-206-S3 through 04-A-208-S3, inclusive, each day any of the units operate. The owner or operator shall calculate a rolling 365-day total for VOC emissions from units permitted by permits 04-A-206-S3 through 04-A-208-S3, inclusive.
4. For the purpose of calculating daily emissions for the units permitted by permits 04-A-206-S3 through 04-A-208-S3, inclusive, all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permits 04-A-206-S3, 04-A-207-S3, & 04-A-208-S3

NESHAP:

These emission units are subject to 40 CFR 63 Subpart JJ – National Emission Standards for Hazardous Air Pollutants from Wood Furniture Manufacturing Operations. Please see Appendix A of this permit for the rule text.

Authority for Requirement: 40 CFR 63 Subpart JJ
567 IAC 23.1(4)"aj"

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (scfm)	Exhaust Temperature (°F)	Discharge Style	Authority for Requirement
EP-BAT-008A	34.3	24	7,100	Ambient	Vertical Unobstructed	04-A-206-S3
EP-BAT-008B	32.8	14	2,800	Ambient	Vertical Unobstructed	04-A-207-S3
EP-BAT-009	34.3	24	10,700	Ambient	Vertical Unobstructed	04-A-208-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No
(Required for CE BAT-008 & CE BAT-009)

Relevant requirements of O & M plan for this equipment:

1. Weekly
 - Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
 - Maintain a written record of the observation and any action resulting from the inspection.
2. Record Keeping & Reporting
 - Maintenance and inspection records will be kept for five years and available upon request.
3. Quality Control
 - The filter equipment will be operated and maintained according to the manufacturer's recommendations.

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-PAN-001

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-PAN-001	Panel Mill Boiler	CE PAN-001: Multicone	Wood	27.4 MMBtu/hr.	92-A-020-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 92-A-020-S1
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 16.44 lb/hr., 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 92-A-020-S1
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 92-A-020-S1
567 IAC 23.3(3)"a"(3)

⁽¹⁾ An exceedance of the indicator opacity of (25%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. Records must be kept which show the daily quantity of each type of fuel combusted in the boiler. Records must be satisfactory for demonstrating compliance with NSPS Subpart Dc.
 - pursuant to 40 CFR 60.48 (g)(2), "*(a)s an alternative to meeting the requirements of paragraph (g) (l) of this section, the owner or operator of an affected facility that combusts only natural gas, wood, fuels using fuel certification in §60.48c(f) to demonstrate compliance with the SO₂standard, fuels not subject to an emissions standard (excluding opacity), or a mixture of these fuels may elect to record and maintain records of the amount of each fuel combusted during each calendar month. "*

Authority for Requirement: Iowa DNR Construction Permit 92-A-020-S1
40 CFR 60 Subpart Dc
567 IAC 23.1(2)"III"

NESHAP:

This emissions unit is of the source type regulated by the National Emission Standard for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers and Process Heaters (567 IAC 23.1(4)"dd", 40 CFR Part 63, Subpart DDDDD). On July 30, 2007, the DC Circuit Court vacated this entire standard. Since the standard has been vacated, the units may be subject to the requirements of section 112(j) of the Clean Air Act. Section 112(j) requires the facility to submit an application addressing the control of HAP emissions from these units and also requires that the MACT (Maximum Achievable Control Technology) be incorporated into the facility's Title V operating permit. The Iowa DNR - Air Quality Bureau is currently developing a procedure to implement Section 112(j) requirements, if applicable, for units that were subject to the vacated rule. If the facility is required to modify the units or control equipment to comply with section 112(j), then the facility shall submit an application to modify the required construction permit.

Authority for Requirement: 40 CFR 63.52; 567 IAC 23.1(4)"b"(2)

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 75

Stack Opening, (inches, dia.): 31

Exhaust Flow Rate (scfm): 9,680

Exhaust Temperature (°F): 500

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 92-A-020-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-PAN-002

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-PAN-002	Woodworking	CE PAN-002: Baghouse	Cabinet Equivalentents	115 /hr.	92-A-021-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 92-A-021-S1
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 6.35 lb/hr., 0.02 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 92-A-021-S1

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permit 92-A-021-S1

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 11

Stack Opening, (inches): 47 x 47

Exhaust Flow Rate (scfm): 40,650

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 92-A-021-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No
(See Appendix B for CAM Plan)

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-PAN-003

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-PAN-001	Woodworking	CE PAN-001: Baghouse	Cabinets	500,000 /yr.	93-A-073-S2

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 93-A-073-S2
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 2.176 lb/hr., 0.00624 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 93-A-073-S2

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permit 93-A-073-S2

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 14

Stack Opening, (inches, dia.): 47

Exhaust Flow Rate (scfm): 39,400

Exhaust Temperature (°F): Ambient

Discharge Style: Horizontal

Authority for Requirement: Iowa DNR Construction Permit 93-A-073-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-FIN-001

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-FIN-001	Wood Fired Boiler	CE FIN-001: Multiclone	Wood	5.6 MMBtu/hr.	98-A-823

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: Iowa DNR Construction Permit 98-A-823
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 1.6 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 98-A-823

Pollutant: Particulate Matter

Emission Limit(s): 16.44 lb/hr., 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 98-A-823
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 6 lb/MMBtu

Authority for Requirement: 567 IAC 23.3(3)"a"(3)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. This source shall be limited to 5,500 hours of operation per 12-month rolling period.

Control equipment parameters:

1. Dust collector must be maintained according to manufacturer's instructions and specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. Records showing the hours of operation of the boiler.
2. The rolling 12-month hours of operation shall be updated on a monthly basis.

Authority for Requirement: Iowa DNR Construction Permit 98-A-823

NESHAP:

This emissions unit is of the source type regulated by the National Emission Standard for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers and Process Heaters (567 IAC 23.1(4)"dd", 40 CFR Part 63, Subpart DDDDD). On July 30, 2007, the DC Circuit Court vacated this entire standard. Since the standard has been vacated, the units may be subject to the requirements of section 112(j) of the Clean Air Act. Section 112(j) requires the facility to submit an application addressing the control of HAP emissions from these units and also requires that the MACT (Maximum Achievable Control Technology) be incorporated into the facility's Title V operating permit. The Iowa DNR - Air Quality Bureau is currently developing a procedure to implement Section 112(j) requirements, if applicable, for units that were subject to the vacated rule. If the facility is required to modify the units or control equipment to comply with section 112(j), then the facility shall submit an application to modify the required construction permit.

Authority for Requirement: 40 CFR 63.52; 567 IAC 23.1(4)"b"(2)

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

- Stack Height, (ft, from the ground): 50
- Stack Opening, (inches, dia.): 20
- Exhaust Flow Rate (scfm): 1,400
- Exhaust Temperature (°F): 425
- Discharge Style: Vertical Unobstructed
- Authority for Requirement: Iowa DNR Construction Permit 98-A-823

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

**Emission Point ID Numbers: EP-FIN-002, EP-FIN-003, EP-FIN-004,
EP-FIN-005, EP-FIN-006**

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-FIN-002	EU-FIN-002	Woodworking	CE FIN-002: Baghouse	Wood	295,000 lb/week	01-A-046-S1
EP-FIN-003						01-A-047-S1
EP-FIN-004			CE FIN-004: Baghouse			01-A-048-S1
EP-FIN-005						01-A-049-S1
EP-FIN-006						CE FIN-006: Baghouse

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 01-A-046-S1, 01-A-047-S1,
01-A-048-S1, 01-A-049-S1, 01-A-050-S1
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.65 lb/hr., 0.1 gr/dscf

Authority for Requirement: Iowa DNR Construction Permits 01-A-046-S1, 01-A-047-S1,
01-A-048-S1, 01-A-049-S1, 01-A-050-S1
567 IAC 23.3(2)"a"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permits 01-A-046-S1, 01-A-047-S1, 01-A-048-S1, 01-A-049-S1, 01-A-050-S1

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 11

Stack Opening, (inches): 47 x 47

Exhaust Flow Rate (scfm): 40,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical Obstructed or Horizontal

Authority for Requirement: Iowa DNR Construction Permits 01-A-046-S1, 01-A-047-S1, 01-A-048-S1, 01-A-049-S1, 01-A-050-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No
(Required for CE FIN-002, CE FIN-004, & CE FIN-006)

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-FIN-007

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-FIN-007	Spray Booth FIN007	CE FIN-007: Dry Filter	Coating	1451 lb/hr.	98-A-822-S3

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 98-A-822-S3
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.86 lb/hr., 0.01 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 98-A-822-S3
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): 39.4 tons/yr.⁽²⁾

Authority for Requirement: Iowa DNR Construction Permit 98-A-822-S3

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

⁽²⁾ This limit is for the emissions from Spray Booth CUS007 and Spray Booth FIN007, combined.

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. Total VOC emissions from the spraying operations of Spray Booth CUS007 and Spray Booth FIN007, combined, shall not exceed 39.4 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of Spray Booth CUS007 and Spray Booth FIN007, combined.
3. The owner or operator shall record the VOC emissions from all the spraying operations of Spray Booth CUS007 and Spray Booth FIN007, combined, each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of Spray Booth CUS007 and Spray Booth FIN007, combined.
4. For the purpose of calculating monthly emissions for all the spraying operations of Spray Booth CUS007 and Spray Booth FIN007, combined, all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permit 98-A-822-S3

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart JJ – National Emission Standards for Hazardous Air Pollutants from Wood Furniture Manufacturing Operations. Please see Appendix A of this permit for the rule text.

Authority for Requirement: 40 CFR 63 Subpart JJ
567 IAC 23.1(4)"aj"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 38.3

Stack Opening, (inches, dia.): 24

Exhaust Flow Rate (scfm): 10,000

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 98-A-822-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Relevant requirements of O & M plan for this equipment:

1. Weekly
 - Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
 - Maintain a written record of the observation and any action resulting from the inspection.
2. Record Keeping & Reporting
 - Maintenance and inspection records will be kept for five years and available upon request.
3. Quality Control
 - The filter equipment will be operated and maintained according to the manufacturer's recommendations.

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-PLY-001

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-PLY-001	Plywood Mill Boiler	CE PLY-001: Multiclone	Wood	5 MMBtu/hr.	96-A-106-S2

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 96-A-106-S2
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 1.5 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 96-A-106-S2

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 96-A-106-S2
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 96-A-106-S2
567 IAC 23.3(3)"a"(3)

⁽¹⁾ An exceedance of the indicator opacity of (25%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process Throughput:

1. The fuel for this boiler shall be limited to sawdust and wood waste generated at this plant. The fuel shall not contain bark or wood with bark remaining on it.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permit 96-A-106-S2

NESHAP:

This emissions unit is of the source type regulated by the National Emission Standard for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers and Process Heaters (567 IAC 23.1(4)"dd", 40 CFR Part 63, Subpart DDDDD). On July 30, 2007, the DC Circuit Court vacated this entire standard. Since the standard has been vacated, the units may be subject to the requirements of section 112(j) of the Clean Air Act. Section 112(j) requires the facility to submit an application addressing the control of HAP emissions from these units and also requires that the MACT (Maximum Achievable Control Technology) be incorporated into the facility's Title V operating permit. The Iowa DNR - Air Quality Bureau is currently developing a procedure to implement Section 112(j) requirements, if applicable, for units that were subject to the vacated rule. If the facility is required to modify the units or control equipment to comply with section 112(j), then the facility shall submit an application to modify the required construction permit.

Authority for Requirement: 40 CFR 63.52; 567 IAC 23.1(4)"b"(2)

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 45

Stack Opening, (inches, dia.): 15

Exhaust Flow Rate (scfm): 3,460

Exhaust Temperature (°F): 425

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 96-A-106-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

**Emission Point ID Numbers: EP-PLY-002, EP-PLY-003, EP-PLY-004,
EP-PLY-005**

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-PLY-002	EU-PLY-002	Woodworking	CE PLY-002: Baghouse	Wood	295,000 lb/week	02-A-439-S1
EP-PLY-003						02-A-440-S1
EP-PLY-004			CE PLY-004: Baghouse			02-A-441-S1
EP-PLY-005						02-A-442-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 02-A-439-S1, 02-A-440-S1,
02-A-441-S1, 02-A-442-S1
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 0.5 lb/hr.

Authority for Requirement: Iowa DNR Construction Permits 02-A-439-S1, 02-A-440-S1,
02-A-441-S1, 02-A-442-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.5 lb/hr., 0.1 gr/dscf

Authority for Requirement: Iowa DNR Construction Permits 02-A-439-S1, 02-A-440-S1,
02-A-441-S1, 02-A-442-S1
567 IAC 23.3(2)"a"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

- 1. All control equipment shall be maintained according to the manufacturer’s specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

- 1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permits 02-A-439-S1, 02-A-440-S1, 02-A-441-S1, 02-A-442-S1

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 8

Stack Opening, (inches): 27 x 41

Exhaust Flow Rate (scfm): 32,625

Exhaust Temperature (°F): Ambient

Discharge Style: Horizontal

Authority for Requirement: Iowa DNR Construction Permits 02-A-439-S1, 02-A-440-S1, 02-A-441-S1, 02-A-442-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No
(Required for CE PLY-002 & CE PLY-004)

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-CUS-002

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-CUS-002	Steam Heated Drying Oven	NA	Steam	NA	98-A-824-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 98-A-824-S1
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 98-A-824-S1
567 IAC 23.3(2)"a"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 38.7

Stack Opening, (inches, dia.): 8

Exhaust Flow Rate (scfm): 370

Exhaust Temperature (°F): 110

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 98-A-824-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

**Emission Point ID Numbers: EP-CUS-003, EP-CUS-004, EP-CUS-005,
EP-CUS-006, EP-CUS-007**

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-CUS-003	EU-CUS-003	Spray Booth CUS003	CE CUS-003: Dry Filter	Coating	1451 lb/hr.	92-A-004-S2
EP-CUS-004	EU-CUS-004	Spray Booth CUS004	CE CUS-004: Dry Filter	Coating	1451 lb/hr.	92-A-005-S2
EP-CUS-005	EU-CUS-005	Spray Booth CUS005	CE CUS-005: Dry Filter	Coating	1451 lb/hr.	92-A-006-S2
EP-CUS-006	EU-CUS-006	Spray Booth CUS006	CE CUS-006: Dry Filter	Coating	1451 lb/hr.	96-A-1132-S3
EP-CUS-007	EU-CUS-007	Spray Booth CUS007	CE CUS-007: Dry Filter	Coating	1451 lb/hr.	98-A-821-S2

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

EP	Opacity	PM₁₀	PM	Volatile Organic Compounds (VOC's)	Authority for Requirement
EP-CUS-003	40% ⁽¹⁾	NA	1.26 lb/hr. 0.01 gr/dscf	189.8 tons/yr. ⁽³⁾	92-A-004-S2, 567 IAC 23.3(2)"d", 23.4(13)
EP-CUS-004	40% ⁽¹⁾	NA	1.59 lb/hr. 0.01 gr/dscf		92-A-005-S2, 567 IAC 23.3(2)"d", 23.4(13)
EP-CUS-005	40% ⁽¹⁾	NA	1.26 lb/hr. 0.01 gr/dscf		92-A-006-S2, 567 IAC 23.3(2)"d", 23.4(13)
EP-CUS-006	40% ⁽²⁾	0.39 lb/hr.	0.01 gr/dscf	39.4 tons/yr.	96-A-1132-S3, 567 IAC 23.3(2)"d", 23.4(13)
EP-CUS-007	40% ⁽²⁾	NA	1.37 lb/hr. 0.01 gr/dscf	39.4 tons/yr. ⁽⁴⁾	98-A-821-S2, 567 IAC 23.3(2)"d", 23.4(13)

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

⁽²⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

⁽³⁾ This limit is for the emissions from Spray Booth CUS003, Spray Booth CUS004 and Spray Booth CUS005, combined.

⁽⁴⁾ This limit is for the emissions from Spray Booth CUS007 and Spray Booth FIN003, combined.

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

EP-CUS-003, EP-CUS-004, EP-CUS-005

Process throughput:

1. Total VOC emissions from the spraying operations of Spray Booth CUS003, Spray Booth CUS004 and Spray Booth CUS005, combined, shall not exceed 189.8 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of Spray Booth CUS003, Spray Booth CUS004 and Spray Booth CUS005, combined.
3. The owner or operator shall record the VOC emissions from all the spraying operations of Spray Booth CUS003, Spray Booth CUS004 and Spray Booth CUS005, combined, each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of Spray Booth CUS003, Spray Booth CUS004 and Spray Booth CUS005, combined.
4. For the purpose of calculating monthly emissions for all the spraying operations of Spray Booth CUS003, Spray Booth CUS004 and Spray Booth CUS005, combined, all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permits 92-A-004-S2, 92-A-005-S2, 92-A-006-S2

EP-CUS-006

Process throughput:

1. Total VOC emissions from the spraying operations of this Spray Booth shall not exceed 39.4 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of this Spray Booth.
3. The owner or operator shall record the VOC emissions from all the spraying operations of this Spray Booth each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of this Spray Booth.
4. For the purpose of calculating monthly emissions for all the spraying operations of this Spray Booth all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permit 96-A-1132-S3

EP-CUS-007

Process throughput:

1. Total VOC emissions from the spraying operations of Spray Booth CUS007 and Spray Booth FIN003, combined, shall not exceed 39.4 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of Spray Booth CUS007 and Spray Booth FIN003, combined.
3. The owner or operator shall record the VOC emissions from all the spraying operations of Spray Booth CUS007 and Spray Booth FIN003, combined, each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of Spray Booth CUS007 and Spray Booth FIN003, combined.
4. For the purpose of calculating monthly emissions for all the spraying operations of Spray Booth CUS007 and Spray Booth FIN003, combined, all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permit 98-A-821-S2

NESHAP:

These emission units are subject to 40 CFR 63 Subpart JJ – National Emission Standards for Hazardous Air Pollutants from Wood Furniture Manufacturing Operations. Please see Appendix A of this permit for the rule text.

Authority for Requirement: 40 CFR 63 Subpart JJ
567 IAC 23.1(4)"aj"

Emission Point Characteristics

These emission points shall conform to the specifications listed below.

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (scfm)	Exhaust Temperature (°F)	Discharge Style	Authority for Requirement
EP-CUS-003	33.5	42	16,000	Ambient	Vertical Unobstructed	92-A-004-S2
EP-CUS-004	33.5	42	20,500	Ambient	Vertical Unobstructed	92-A-005-S2
EP-CUS-005	33.5	42	16,000	Ambient	Vertical Unobstructed	92-A-006-S2
EP-CUS-006	38.3	36	16,000	Ambient	Vertical Unobstructed	96-A-1132-S3
EP-CUS-007	38.3	36	16,000	Ambient	Vertical Unobstructed	98-A-821-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

(Required for CE CUS-003, CE CUS-004, CE CUS-005, CE CUS-006, CE CUS-007)

Relevant requirements of O & M plan for this equipment:

1. Weekly
 - Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
 - Maintain a written record of the observation and any action resulting from the inspection.
2. Record Keeping & Reporting
 - Maintenance and inspection records will be kept for five years and available upon request.
3. Quality Control
 - The filter equipment will be operated and maintained according to the manufacturer's recommendations.

Facility Maintained Operation & Maintenance Plan Required?

Yes No

Compliance Assurance Monitoring (CAM) Plan Required?

Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-ROU-001

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-ROU-001	Rough Mill Boiler	CE ROU-001: Multiclone	Wood	5.5 MMBtu/hr.	87-A-046-S2

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 87-A-046-S2
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 4.38 lb/hr., 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 87-A-046-S2
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 87-A-046-S2
567 IAC 23.3(3)"a"(3)

⁽¹⁾ An exceedance of the indicator opacity of (25%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permit 87-A-046-S2

NESHAP:

This emissions unit is of the source type regulated by the National Emission Standard for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers and Process Heaters (567 IAC 23.1(4)"dd", 40 CFR Part 63, Subpart DDDDD). On July 30, 2007, the DC Circuit Court vacated this entire standard. Since the standard has been vacated, the units may be subject to the requirements of section 112(j) of the Clean Air Act. Section 112(j) requires the facility to submit an application addressing the control of HAP emissions from these units and also requires that the MACT (Maximum Achievable Control Technology) be incorporated into the facility's Title V operating permit. The Iowa DNR - Air Quality Bureau is currently developing a procedure to implement Section 112(j) requirements, if applicable, for units that were subject to the vacated rule. If the facility is required to modify the units or control equipment to comply with section 112(j), then the facility shall submit an application to modify the required construction permit.

Authority for Requirement: 40 CFR 63.52; 567 IAC 23.1(4)"b"(2)

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 31

Stack Opening, (inches, dia.): 14

Exhaust Flow Rate (scfm): 1,700

Exhaust Temperature (°F): 500

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 87-A-046-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

**Emission Point ID Numbers: EP-ROU-002, EP-ROU-003, EP-ROU-004,
EP-ROU-005**

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-ROU-002	EU-ROU-002	Woodworking	CE ROU-002: Baghouse	Wood	1020 board ft/hr.	92-A-007-S1
EP-ROU-003						92-A-008-S1
EP-ROU-004						92-A-009-S1
EP-ROU-005						92-A-010-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 92-A-007-S1, 92-A-008-S1,
92-A-009-S1, 92-A-010-S1
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 6.35 lb/hr., 0.02 gr/dscf

Authority for Requirement: Iowa DNR Construction Permits 92-A-007-S1, 92-A-008-S1,
92-A-009-S1, 92-A-010-S1

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permits 92-A-007-S1, 92-A-008-S1, 92-A-009-S1, 92-A-010-S1

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 15

Stack Opening, (inches): 47 x 47

Exhaust Flow Rate (scfm): 39,400

Exhaust Temperature (°F): Ambient

Discharge Style: Horizontal

Authority for Requirement: Iowa DNR Construction Permits 92-A-007-S1, 92-A-008-S1, 92-A-009-S1, 92-A-010-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

(See Appendix B for CAM Plan)

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-TIM-001

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-TIM-001	Timbergate Boiler	CE TIM-001: Multiclone	Wood	22.5 MMBtu/hr.	88-A-223-S3

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 88-A-223-S3
567 IAC 23.3(2)"d"

Pollutant: PM₁₀

Emission Limit(s): 6.6 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 88-A-223-S3

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 88-A-223-S3
567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 88-A-223-S3
567 IAC 23.3(3)"a"(3)

⁽¹⁾ An exceedance of the indicator opacity of (25%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The fuel used in this boiler must be at least 99% wood fuel and no more than 1% solid waste fuels.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. Records must be kept which show the daily quantity of each type of fuel combusted in the boiler. Records must be satisfactory for demonstrating compliance with section 14 of this permit and NSPS Subpart Dc.

Authority for Requirement: Iowa DNR Construction Permit 88-A-223-S3

40 CFR 60 Subpart Dc

567 IAC 23.1(2)"III"

NESHAP:

This emissions unit is of the source type regulated by the National Emission Standard for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers and Process Heaters (567 IAC 23.1(4)"dd", 40 CFR Part 63, Subpart DDDDD). On July 30, 2007, the DC Circuit Court vacated this entire standard. Since the standard has been vacated, the units may be subject to the requirements of section 112(j) of the Clean Air Act. Section 112(j) requires the facility to submit an application addressing the control of HAP emissions from these units and also requires that the MACT (Maximum Achievable Control Technology) be incorporated into the facility's Title V operating permit. The Iowa DNR - Air Quality Bureau is currently developing a procedure to implement Section 112(j) requirements, if applicable, for units that were subject to the vacated rule. If the facility is required to modify the units or control equipment to comply with section 112(j), then the facility shall submit an application to modify the required construction permit.

Authority for Requirement: 40 CFR 63.52; 567 IAC 23.1(4)"b"(2)

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 75

Stack Opening, (inches, dia.): 31

Exhaust Flow Rate (scfm): 9,680

Exhaust Temperature (°F): 500

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 88-A-223-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP-TIM-002

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EU-TIM-002	Woodworking	CE TIM-002: Baghouse	Wood	6.25 units/hr.	92-A-011-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 92-A-011-S1
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 6.35 lb/hr., 0.02 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 92-A-011-S1

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.

Authority for Requirement: Iowa DNR Construction Permit 92-A-011-S1

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 13

Stack Opening, (inches): 34 x 47

Exhaust Flow Rate (scfm): 39,400

Exhaust Temperature (°F): Ambient

Discharge Style: Horizontal

Authority for Requirement: Iowa DNR Construction Permit 92-A-011-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No
(See Appendix B for CAM plan).

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Numbers: EP-TIM-003 & EP-TIM-004

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-TIM-003	EU-TIM-003	Drying Oven TIM003	NA	Steam	400,000 Btu/hr.	95-A-498-S2
EP-TIM-004	EU-TIM-004	Drying Oven TIM004	NA	Steam	400,000 Btu/hr.	95-A-499-S2

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 95-A-468-S2, 95-A-499-S2
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: Iowa DNR Construction Permits 95-A-468-S2, 95-A-499-S2
567 IAC 23.3(2)"a"

⁽¹⁾ The presence of visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Emission Point Characteristics

Each emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 26

Stack Opening, (inches, dia.): 8

Exhaust Flow Rate (scfm): 1,500

Exhaust Temperature (°F): 120

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permits 95-A-468-S2, 95-A-499-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

**Emission Point ID Numbers: EP-TIM-005, EP-TIM-006, EP-TIM-007,
EP-TIM-008**

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
EP-TIM-005	EU-TIM-005	Spray Booth TIM005	CE TIM-005: Dry Filter	Coating	907 lb/hr.	95-A-495-S2
EP-TIM-006	EU-TIM-006	Spray Booth TIM006	CE TIM-006: Dry Filter	Coating	907 lb/hr.	95-A-496-S2
EP-TIM-007	EU-TIM-007	Spray Booth TIM007	CE TIM-007: Dry Filter	Coating	907 lb/hr.	95-A-497-S2
EP-TIM-008	EU-TIM-008	Spray Booth TIM008	CE TIM-008: Dry Filter	Coating	907 lb/hr.	06-A-435

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

EP	Opacity	PM₁₀	PM	Volatile Organic Compounds (VOC's)	Authority for Requirement
EP-TIM-005	40% ⁽¹⁾	0.19 lb/hr.	0.0017 gr/dscf	39.4 tons/yr. ⁽²⁾	95-A-495-S2, 567 IAC 23.3(2)"d"
EP-TIM-006	40% ⁽¹⁾	0.35 lb/hr.	0.0035 gr/dscf		95-A-496-S2, 567 IAC 23.3(2)"d"
EP-TIM-007	40% ⁽¹⁾	0.29 lb/hr.	0.0026 gr/dscf		95-A-497-S2, 567 IAC 23.3(2)"d"
EP-TIM-008	40% ⁽¹⁾	1.13 lb/hr.	0.01 gr/dscf	39.4 tons/yr.	96-A-1132-S3, 567 IAC 23.3(2)"d", 23.4(13)

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

⁽²⁾ This limit is for the emissions from Spray Booth TIM005, Spray Booth TIM006 and Spray Booth TIM007, combined.

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

EP-TIM-005, EP-TIM-006, EP-TIM-007

Process throughput:

1. Total VOC emissions from the spraying operations of Spray Booth TIM005, Spray Booth TIM006 and Spray Booth TIM007, combined, shall not exceed 39.4 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of Spray Booth TIM005, Spray Booth TIM006 and Spray Booth TIM007, combined.
3. The owner or operator shall record the VOC emissions from all the spraying operations of Spray Booth TIM005, Spray Booth TIM006 and Spray Booth TIM007, combined, each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of Spray Booth TIM005, Spray Booth TIM006 and Spray Booth TIM007, combined.
4. For the purpose of calculating monthly emissions for all the spraying operations of Spray Booth TIM005, Spray Booth TIM006 and Spray Booth TIM007, combined, all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permits 95-A-495-S2, 95-A-496-S2, 95-A-497-S2

EP-TIM-008

Process throughput:

1. Total VOC emissions from the spraying operations of Spray Booth TIM008 shall not exceed 39.4 tons per twelve-month period. For this permit, spraying operations includes any paint, thinner, stain, solvent, etc... that is used with a surface coating activity.

Control equipment parameters:

1. All control equipment shall be maintained according to the manufacturer's specifications.

Reporting & Record keeping:

Records shall be kept on site for at least five years and shall be available for inspection by the Department.

1. The owner or operator shall maintain a record of all inspections of the control equipment. The owner or operator shall document the results of the inspections and note any repairs that were the result of the inspections.
2. The owner or operator shall maintain monthly records that show the identity, quantity and VOC content of each VOC containing material used in the spraying operations of Spray Booth TIM008.
3. The owner or operator shall record the VOC emissions from all the spraying operations of Spray Booth TIM008 each month. The owner or operator shall calculate a rolling 12-month total for VOC emissions from all the spraying operations of Spray Booth TIM008.
4. For the purpose of calculating monthly emissions for all the spraying operations of Spray Booth TIM008 all VOC containing materials shall be considered emitted on the day they are delivered to the plant.

Authority for Requirement: Iowa DNR Construction Permit 06-A-435

All Units

NESHAP:

These emission units are subject to 40 CFR 63 Subpart JJ – National Emission Standards for Hazardous Air Pollutants from Wood Furniture Manufacturing Operations. Please see Appendix A of this permit for the rule text.

Authority for Requirement: 40 CFR 63 Subpart JJ
567 IAC 23.1(4)"aj"

Emission Point Characteristics

These emission points shall conform to the specifications listed below.

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (scfm)	Exhaust Temperature (°F)	Discharge Style	Authority for Requirement
EP-TIM-005	26	32	12,800	Ambient	Vertical Unobstructed	95-A-495-S2
EP-TIM-006	34	32	12,800	Ambient	Vertical Unobstructed	95-A-496-S2
EP-TIM-007	30	32	12,800	Ambient	Vertical Unobstructed	95-A-497-S2
EP-TIM-008	34	32	13,250	Ambient	Vertical Unobstructed	06-A-435

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No
(Required for CE TIM-005, CE TIM-006, CE TIM-007, CE TIM-008)

Relevant requirements of O & M plan for this equipment:

1. Weekly
 - Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
 - Maintain a written record of the observation and any action resulting from the inspection.
2. Record Keeping & Reporting
 - Maintenance and inspection records will be kept for five years and available upon request.
3. Quality Control
 - The filter equipment will be operated and maintained according to the manufacturer's recommendations.

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

IV. General Conditions

This permit is issued under the authority of the Iowa Code subsection 455B.133(8) and in accordance with 567 Iowa Administrative Code chapter 22.

G1. Duty to Comply

1. The permittee must comply with all conditions of the Title V permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for a permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. *567 IAC 22.108(9)"a"*
2. Any compliance schedule shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. *567 IAC 22.105 (2)"h"(3)*
3. Where an applicable requirement of the Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, both provisions shall be enforceable by the administrator and are incorporated into this permit. *567 IAC 22.108 (1)"b"*
4. Unless specified as either "state enforceable only" or "local program enforceable only", all terms and conditions in the permit, including provisions to limit a source's potential to emit, are enforceable by the administrator and citizens under the Act. *567 IAC 22.108 (14)*
5. It shall not be a defense for a permittee, in an enforcement action, that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. *567 IAC 22.108 (9)"b"*

G2. Permit Expiration

1. Except as provided in 567 IAC 22.104, the expiration of this permit terminates the permittee's right to operate unless a timely and complete application has been submitted for renewal. Any testing required for renewal shall be completed before the application is submitted. *567 IAC 22.116(2)*
2. To be considered timely, the owner, operator, or designated representative (where applicable) of each source required to obtain a Title V permit shall present or mail the Air Quality Bureau, Iowa Department of Natural Resources, Air Quality Bureau, 7900 Hickman Rd, Suite #1, Urbandale, Iowa 50322, two copies (three if your facility is located in Linn or Polk county) of a complete permit application, at least 6 months but not more than 18 months prior to the date of permit expiration. An additional copy must also be sent to EPA Region VII, Attention: Chief of Air Permits, 901 N. 5th St., Kansas City, KS 66101. The application must include all emission points, emission units, air pollution control equipment, and monitoring devices at the facility. All emissions generating activities, including fugitive emissions, must be included. The definition of a complete application is as indicated in 567 IAC 22.105(2). *567 IAC 22.105*

G3. Certification Requirement for Title V Related Documents

Any application, report, compliance certification or other document submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. All certifications shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. *567 IAC 22.107 (4)*

G4. Annual Compliance Certification

By March 31 of each year, the permittee shall submit compliance certifications for the previous calendar year. The certifications shall include descriptions of means to monitor the compliance status of all emissions sources including emissions limitations, standards, and work practices in accordance with applicable requirements. The certification for a source shall include the identification of each term or condition of the permit that is the basis of the certification; the compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, currently and over the reporting period

consistent with all applicable department rules. For sources determined not to be in compliance at the time of compliance certification, a compliance schedule shall be submitted which provides for periodic progress reports, dates for achieving activities, milestones, and an explanation of why any dates were missed and preventive or corrective measures. The compliance certification shall be submitted to the administrator, director, and the appropriate DNR Field office. *567 IAC 22.108 (15)"e"*

G5. Semi-Annual Monitoring Report

By March 31 and September 30 of each year, the permittee shall submit a report of any monitoring required under this permit for the 6 month periods of July 1 to December 31 and January 1 to June 30, respectively. All instances of deviations from permit requirements must be clearly identified in these reports, and the report must be signed by a responsible official, consistent with 567 IAC 22.107(4). The semi-annual monitoring report shall be submitted to the director and the appropriate DNR Field office. *567 IAC 22.108 (5)*

G6. Annual Fee

1. The permittee is required under subrule 567 IAC 22.106 to pay an annual fee based on the total tons of actual emissions of each regulated air pollutant. Beginning July 1, 1996, Title V operating permit fees will be paid on July 1 of each year. The fee shall be based on emissions for the previous calendar year.
2. The fee amount shall be calculated based on the first 4,000 tons of each regulated air pollutant emitted each year. The fee to be charged per ton of pollutant will be available from the department by June 1 of each year. The Responsible Official will be advised of any change in the annual fee per ton of pollutant.
3. The following forms shall be submitted annually by March 31 documenting actual emissions for the previous calendar year.
 - a. Form 1.0 "Facility Identification";
 - b. Form 4.0 "Emissions unit-actual operations and emissions" for each emission unit;
 - c. Form 5.0 "Title V annual emissions summary/fee"; and
 - d. Part 3 "Application certification."
4. The fee shall be submitted annually by July 1. The fee shall be submitted with the following forms:
 - a. Form 1.0 "Facility Identification";
 - b. Form 5.0 "Title V annual emissions summary/fee";
 - c. Part 3 "Application certification."
5. If there are any changes to the emission calculation form, the department shall make revised forms available to the public by January 1. If revised forms are not available by January 1, forms from the previous year may be used and the year of emissions documented changed. The department shall calculate the total statewide Title V emissions for the prior calendar year and make this information available to the public no later than April 30 of each year.
6. Phase I acid rain affected units under section 404 of the Act shall not be required to pay a fee for emissions which occur during the years 1993 through 1999 inclusive.
7. The fee for a portable emissions unit or stationary source which operates both in Iowa and out of state shall be calculated only for emissions from the source while operating in Iowa.
8. Failure to pay the appropriate Title V fee represents cause for revocation of the Title V permit as indicated in 567 IAC 22.115(1)"d".

G7. Inspection of Premises, Records, Equipment, Methods and Discharges

Upon presentation of proper credentials and any other documents as may be required by law, the permittee shall allow the director or the director's authorized representative to:

1. Enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;
2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
3. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
4. Sample or monitor, at reasonable times, substances or parameters for the purpose of ensuring compliance with the permit or other applicable requirements. *567 IAC 22.108 (15)"b"*

G8. Duty to Provide Information

The permittee shall furnish to the director, within a reasonable time, any information that the director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the director copies of records required to be kept by the permit, or for information claimed to be confidential, the permittee shall furnish such records directly to the administrator of EPA along with a claim of confidentiality. *567 IAC 22.108 (9)"e"*

G9. General Maintenance and Repair Duties

The owner or operator of any air emission source or control equipment shall:

1. Maintain and operate the equipment or control equipment at all times in a manner consistent with good practice for minimizing emissions.
2. Remedy any cause of excess emissions in an expeditious manner.
3. Minimize the amount and duration of any excess emission to the maximum extent possible during periods of such emissions. These measures may include but not be limited to the use of clean fuels, production cutbacks, or the use of alternate process units or, in the case of utilities, purchase of electrical power until repairs are completed.
4. Schedule, at a minimum, routine maintenance of equipment or control equipment during periods of process shutdowns to the maximum extent possible. *567 IAC 24.2(1)*

G10. Recordkeeping Requirements for Compliance Monitoring

1. In addition to any source specific recordkeeping requirements contained in this permit, the permittee shall maintain the following compliance monitoring records, where applicable:
 - a. The date, place and time of sampling or measurements
 - b. The date the analyses were performed.
 - c. The company or entity that performed the analyses.
 - d. The analytical techniques or methods used.
 - e. The results of such analyses; and
 - f. The operating conditions as existing at the time of sampling or measurement.
 - g. The records of quality assurance for continuous compliance monitoring systems (including but not limited to quality control activities, audits and calibration drifts.)
2. The permittee shall retain records of all required compliance monitoring data and support information for a period of at least 5 years from the date of compliance monitoring sample, measurement report or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous compliance monitoring, and copies of all reports required by the permit.
3. For any source which in its application identified reasonably anticipated alternative operating scenarios, the permittee shall:

- a. Comply with all terms and conditions of this permit specific to each alternative scenario.
- b. Maintain a log at the permitted facility of the scenario under which it is operating.
- c. Consider the permit shield, if provided in this permit, to extend to all terms and conditions under each operating scenario. *567 IAC 22.108(4), 567 IAC 22.108(12)*

G11. Evidence used in establishing that a violation has or is occurring.

Notwithstanding any other provisions of these rules, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions herein.

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred at a source:
 - a. A monitoring method approved for the source and incorporated in an operating permit pursuant to 567 Chapter 22;
 - b. Compliance test methods specified in 567 Chapter 25; or
 - c. Testing or monitoring methods approved for the source in a construction permit issued pursuant to 567 Chapter 22.
2. The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
 - a. Any monitoring or testing methods provided in these rules; or
 - b. Other testing, monitoring, or information gathering methods that produce information comparable to that produced by any method in subrule 21.5(1) or this subrule. *567 IAC 21.5(1)-567 IAC 21.5(2)*

G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Act, the permittee shall notify the department of this requirement. The plan shall be filed with all appropriate authorities by the deadline specified by EPA. A certification that this risk management plan is being properly implemented shall be included in the annual compliance certification of this permit. *567 IAC 22.108(6)*

G13. Hazardous Release

The permittee must report any situation involving the actual, imminent, or probable release of a hazardous substance into the atmosphere which, because of the quantity, strength and toxicity of the substance, creates an immediate or potential danger to the public health, safety or to the environment. A verbal report shall be made to the department at (515) 281-8694 and to the local police department or the office of the sheriff of the affected county as soon as possible but not later than six hours after the discovery or onset of the condition. This verbal report must be followed up with a written report as indicated in 567 IAC 131.2(2). *567 IAC Chapter 131-State Only*

G14. Excess Emissions and Excess Emissions Reporting Requirements

1. Excess Emissions. Excess emission during a period of startup, shutdown, or cleaning of control equipment is not a violation of the emission standard if the startup, shutdown or cleaning is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions. Cleaning of control equipment which does not require the shutdown of the process equipment shall be limited to one six-minute period per one-hour period. An incident of excess emission (other than an incident during startup, shutdown or cleaning of control equipment) is a violation. If the owner or operator of a source maintains that the incident of excess emission was due to a malfunction, the owner or operator must show that the conditions which caused the incident of excess emission were not preventable by reasonable maintenance and control measures. Determination of any subsequent enforcement action will be made following review

of this report. If excess emissions are occurring, either the control equipment causing the excess emission shall be repaired in an expeditious manner or the process generating the emissions shall be shutdown within a reasonable period of time. An expeditious manner is the time necessary to determine the cause of the excess emissions and to correct it within a reasonable period of time. A reasonable period of time is eight hours plus the period of time required to shut down the process without damaging the process equipment or control equipment. In the case of an electric utility, a reasonable period of time is eight hours plus the period of time until comparable generating capacity is available to meet consumer demand with the affected unit out of service, unless, the director shall, upon investigation, reasonably determine that continued operation constitutes an unjustifiable environmental hazard and issue an order that such operation is not in the public interest and require a process shutdown to commence immediately.

2. Excess Emissions Reporting

a. Oral Reporting of Excess Emissions. An incident of excess emission (other than an incident of excess emission during a period of startup, shutdown, or cleaning) shall be reported to the appropriate field office of the department within eight hours of, or at the start of the first working day following the onset of the incident. The reporting exemption for an incident of excess emission during startup, shutdown or cleaning does not relieve the owner or operator of a source with continuous monitoring equipment of the obligation of submitting reports required in 567-subrule 25.1(6). An oral report of excess emission is not required for a source with operational continuous monitoring equipment (as specified in 567-subrule 25.1(1)) if the incident of excess emission continues for less than 30 minutes and does not exceed the applicable emission standard by more than 10 percent or the applicable visible emission standard by more than 10 percent opacity. The oral report may be made in person or by telephone and shall include as a minimum the following:

- i. The identity of the equipment or source operation from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and expected duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps being taken to remedy the excess emission.
- vi. The steps being taken to limit the excess emission in the interim period.

b. Written Reporting of Excess Emissions. A written report of an incident of excess emission shall be submitted as a follow-up to all required oral reports to the department within seven days of the onset of the upset condition, and shall include as a minimum the following:

- i. The identity of the equipment or source operation point from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps that were taken to remedy and to prevent the recurrence of the incident of excess emission.
- vi. The steps that were taken to limit the excess emission.
- vii. If the owner claims that the excess emission was due to malfunction, documentation to support this claim. 567 IAC 24.1(1)-567 IAC 24.1(4)

3. Emergency Defense for Excess Emissions. For the purposes of this permit, an “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control

of the source, including acts of God, which requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include non-compliance, to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation or operator error. An emergency constitutes an affirmative defense to an action brought for non-compliance with technology based limitations if it can be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that:

- a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
- b. The facility at the time was being properly operated;
- c. During the period of the emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements of the permit; and
- d. The permittee submitted notice of the emergency to the director by certified mail within two working days of the time when the emissions limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. *567 IAC 22.108(16)*

G15. Permit Deviation Reporting Requirements

A deviation is any failure to meet a term, condition or applicable requirement in the permit. Reporting requirements for deviations that result in a hazardous release or excess emissions have been indicated above (see G13 and G14). Unless more frequent deviation reporting is specified in the permit, any other deviation shall be documented in the semi-annual monitoring report and the annual compliance certification (see G4 and G5). *567 IAC 22.108(5)"b"*

G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations

During the term of this permit, the permittee must notify the department of any source that becomes subject to a standard or other requirement under 567-subrule 23.1(2) (standards of performance of new stationary sources) or section 111 of the Act; or 567-subrule 23.1(3) (emissions standards for hazardous air pollutants), 567-subrule 23.1(4) (emission standards for hazardous air pollutants for source categories) or section 112 of the Act. This notification shall be submitted in writing to the department pursuant to the notification requirements in 40 CFR Section 60.7, 40 CFR Section 61.07, and/or 40 CFR Section 63.9. *567 IAC 23.1(2), 567 IAC 23.1(3), 567 IAC 23.1(4)*

G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification

1. Off Permit Changes to a Source. Pursuant to section 502(b)(10) of the CAAA, the permittee may make changes to this installation/facility without revising this permit if:
 - a. The changes are not major modifications under any provision of any program required by section 110 of the Act, modifications under section 111 of the act, modifications under section 112 of the act, or major modifications as defined in 567 IAC Chapter 22.
 - b. The changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions);
 - c. The changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or as total emissions);
 - d. The changes are not subject to any requirement under Title IV of the Act.
 - e. The changes comply with all applicable requirements.

f. For such a change, the permitted source provides to the department and the administrator by certified mail, at least 30 days in advance of the proposed change, a written notification, including the following, which must be attached to the permit by the source, the department and the administrator:

- i. A brief description of the change within the permitted facility,
 - ii. The date on which the change will occur,
 - iii. Any change in emission as a result of that change,
 - iv. The pollutants emitted subject to the emissions trade
 - v. If the emissions trading provisions of the state implementation plan are invoked, then Title V permit requirements with which the source shall comply; a description of how the emissions increases and decreases will comply with the terms and conditions of the Title V permit.
 - vi. A description of the trading of emissions increases and decreases for the purpose of complying with a federally enforceable emissions cap as specified in and in compliance with the Title V permit; and
 - vii. Any permit term or condition no longer applicable as a result of the change.
- 567 IAC 22.110(1)*

2. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), record keeping, reporting, or compliance certification requirements. *567 IAC 22.110(2)*

3. Notwithstanding any other part of this rule, the director may, upon review of a notice, require a stationary source to apply for a Title V permit if the change does not meet the requirements of subrule 22.110(1). *567 IAC 22.110(3)*

4. The permit shield provided in subrule 22.108(18) shall not apply to any change made pursuant to this rule. Compliance with the permit requirements that the source will meet using the emissions trade shall be determined according to requirements of the state implementation plan authorizing the emissions trade. *567 IAC 22.110(4)*

5. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes, for changes that are provided for in this permit. *567 IAC 22.108(11)*

G18. Duty to Modify a Title V Permit

1. Administrative Amendment.

a. An administrative permit amendment is a permit revision that is required to do any of the following:

- i. Correct typographical errors
- ii. Identify a change in the name, address, or telephone number of any person identified in the permit, or provides a similar minor administrative change at the source;
- iii. Require more frequent monitoring or reporting by the permittee; or
- iv. Allow for a change in ownership or operational control of a source where the director determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the director.

b. The permittee may implement the changes addressed in the request for an administrative amendment immediately upon submittal of the request. The request shall be submitted to the director.

c. Administrative amendments to portions of permits containing provisions pursuant to Title IV of the Act shall be governed by regulations promulgated by the administrator under Title IV of the Act.

2. Minor Permit Modification.

a. Minor permit modification procedures may be used only for those permit modifications that do any of the following:

- i. Do not violate any applicable requirements
- ii. Do not involve significant changes to existing monitoring, reporting or recordkeeping requirements in the Title V permit.
- iii. Do not require or change a case by case determination of an emission limitation or other standard, or increment analysis.
- iv. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed in order to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include any federally enforceable emissions caps which the source would assume to avoid classification as a modification under any provision under Title I of the Act; and an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Act.;
- v. Are not modifications under any provision of Title I of the Act; and
- vi. Are not required to be processed as significant modification.

b. An application for minor permit revision shall be on the minor Title V modification application form and shall include at least the following:

- i. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs.
- ii. The permittee's suggested draft permit
- iii. Certification by a responsible official, pursuant to 567 IAC 22.107(4), that the proposed modification meets the criteria for use of a minor permit modification procedures and a request that such procedures be used; and
- iv. Completed forms to enable the department to notify the administrator and the affected states as required by 567 IAC 22.107(7).

c. The permittee may make the change proposed in its minor permit modification application immediately after it files the application. After the permittee makes this change and until the director takes any of the actions specified in 567 IAC 22.112(4) "a" to "c", the permittee must comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this time, the permittee need not comply with the existing permit terms and conditions it seeks to modify. However, if the permittee fails to comply with its proposed permit terms and conditions during this time period, existing permit term terms and conditions it seeks to modify may subject the facility to enforcement action.

3. Significant Permit Modification. Significant Title V modification procedures shall be used for applications requesting Title V permit modifications that do not qualify as minor Title V modifications or as administrative amendments. These include but are not limited to all significant changes in monitoring permit terms, every relaxation of reporting or recordkeeping permit terms, and any change in the method of measuring compliance with existing requirements. Significant Title V modifications shall meet all requirements of 567 IAC Chapter 22, including those for applications, public participation, review by affected states, and review by the administrator, and those requirements that apply to Title V issuance and renewal. 567 IAC 22.111-567 IAC 22.113 The permittee shall submit an application for a significant permit modification not later than three months after commencing operation of the changed source unless the existing Title V permit would prohibit such construction or change in operation, in

which event the operation of the changed source may not commence until the department revises the permit. *567 IAC 22.105(1)"a"(4)*

G19. Duty to Obtain Construction Permits

Unless exempted under 567 IAC 22.1(2), the permittee must not construct, install, reconstruct, or alter any equipment, control equipment or anaerobic lagoon without first obtaining a construction permit, conditional permit, or permit pursuant to 567 IAC 22.8, or permits required pursuant to 567 IAC 22.4 and 567 IAC 22.5. Such permits shall be obtained prior to the initiation of construction, installation or alteration of any portion of the stationary source. *567 IAC 22.1(1)*

G20. Asbestos

The permittee shall comply with 567 IAC 23.1(3)"a", and 567 IAC 23.2(3)"g" when activities involve asbestos mills, surfacing of roadways, manufacturing operations, fabricating, insulating, waste disposal, spraying applications, demolition and renovation operations, training fires and controlled burning of a demolished building. *567 IAC 23.1(3)"a", and 567 IAC 23.2*

G21. Open Burning

The permittee is prohibited from conducting open burning, except as may be allowed by 567 IAC 23.2. *567 IAC 23.2 except 23.2(3)"h"; 567 IAC 23.2(3)"h" - State Only*

G22. Acid Rain (Title IV) Emissions Allowances

The permittee shall not exceed any allowances that it holds under Title IV of the Act or the regulations promulgated there under. Annual emissions of sulfur dioxide in excess of the number of allowances to emit sulfur dioxide held by the owners and operators of the unit or the designated representative of the owners and operators is prohibited. Exceedences of applicable emission rates are prohibited. "Held" in this context refers to both those allowances assigned to the owners and operators by USEPA, and those allowances supplementally acquired by the owners and operators. The use of any allowance prior to the year for which it was allocated is prohibited. Contravention of any other provision of the permit is prohibited. *567 IAC 22.108(7)*

G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements

1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:

- a. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.
- b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
- c. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
- d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.

2. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
- d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with reporting and recordkeeping requirements pursuant to § 82.166. ("MVAC-

like appliance" as defined at § 82.152)

e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.

f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.

3. If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.

4. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant,

5. The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. *40 CFR part 82*

G24. Permit Reopenings

1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. *567 IAC 22.108(9)"c"*

2. Additional applicable requirements under the Act become applicable to a major part 70 source with a remaining permit term of 3 or more years. Revisions shall be made as expeditiously as practicable, but not later than 18 months after the promulgation of such standards and regulations.

a. Reopening and revision on this ground is not required if the permit has a remaining term of less than three years;

b. Reopening and revision on this ground is not required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii) as amended to May 15, 2001.

c. Reopening and revision on this ground is not required if the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. *567 IAC 22.108(17)"a"*, *567 IAC 22.108(17)"b"*

3. A permit shall be reopened and revised under any of the following circumstances:

a. The department receives notice that the administrator has granted a petition for disapproval of a permit pursuant to 40 CFR 70.8(d) as amended to July 21, 1992, provided that the reopening may be stayed pending judicial review of that determination;

b. The department or the administrator determines that the Title V permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Title V permit;

c. Additional applicable requirements under the Act become applicable to a Title V

source, provided that the reopening on this ground is not required if the permit has a remaining term of less than three years, the effective date of the requirement is later than the date on which the permit is due to expire, or the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. Such a reopening shall be complete not later than 18 months after promulgation of the applicable requirement.

d. Additional requirements, including excess emissions requirements, become applicable to a Title IV affected source under the acid rain program. Upon approval by the administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

e. The department or the administrator determines that the permit must be revised or revoked to ensure compliance by the source with the applicable requirements. *567 IAC 22.114(1)*

4. Proceedings to reopen and reissue a Title V permit shall follow the procedures applicable to initial permit issuance and shall effect only those parts of the permit for which cause to reopen exists. *567 IAC 22.114(2)*

G25. Permit Shield

1. The director may expressly include in a Title V permit a provision stating that compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that:

a. Such applicable requirements are included and are specifically identified in the permit;
or

b. The director, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the source, and the permit includes the determination or a concise summary thereof.

2. A Title V permit that does not expressly state that a permit shield exists shall be presumed not to provide such a shield.

3. A permit shield shall not alter or affect the following:

a. The provisions of Section 303 of the Act (emergency orders), including the authority of the administrator under that section;

b. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;

c. The applicable requirements of the acid rain program, consistent with Section 408(a) of the Act;

d. The ability of the department or the administrator to obtain information from the facility pursuant to Section 114 of the Act. *567 IAC 22.108 (18)*

G26. Severability

The provisions of this permit are severable and if any provision or application of any provision is found to be invalid by this department or a court of law, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected by such finding. *567 IAC 22.108 (8)*

G27. Property Rights

The permit does not convey any property rights of any sort, or any exclusive privilege. *567 IAC 22.108 (9)"d"*

G28. Transferability

This permit is not transferable from one source to another. If title to the facility or any part of it is transferred, an administrative amendment to the permit must be sought to determine transferability of the permit. *567 IAC 22.111 (1)"d"*

G29. Disclaimer

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions.
567 IAC 22.3(3)"c"

G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification

The permittee shall notify the department's stack test contact in writing not less than 30 days before a required test or performance evaluation of a continuous emission monitor is performed to determine compliance with applicable requirements of 567 – Chapter 23 or a permit condition. For the department to consider test results a valid demonstration of compliance with applicable rules or a permit condition, such notice shall be given. Such notice shall include the time, the place, the name of the person who will conduct the test and other information as required by the department. Unless specifically waived by the department's stack test contact, a pretest meeting shall be held not later than 15 days prior to conducting the compliance demonstration. The department may accept a testing protocol in lieu of a pretest meeting. A representative of the department shall be permitted to witness the tests. Results of the tests shall be submitted in writing to the department's stack test contact in the form of a comprehensive report within six weeks of the completion of the testing. Compliance tests conducted pursuant to this permit shall be conducted with the source operating in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which the source shall be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the equipment manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the department that the source has been physically altered so that capacity cannot be exceeded, or the department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the department to determine whether such source is in compliance.

Stack test notifications, reports and correspondence shall be sent to:

Stack Test Review Coordinator
Iowa DNR, Air Quality Bureau
7900 Hickman Road, Suite #1
Urbandale, IA 50322
(515) 242-6001

Within Polk and Linn Counties, stack test notifications, reports and correspondence shall also be directed to the supervisor of the respective county air pollution program.

567 IAC 25.1(7)"a", 567 IAC 25.1(9)

G31. Prevention of Air Pollution Emergency Episodes

The permittee shall comply with the provisions of 567 IAC Chapter 26 in the prevention of excessive build-up of air contaminants during air pollution episodes, thereby preventing the occurrence of an emergency due to the effects of these contaminants on the health of persons.

567 IAC 26.1(1)

G32. Contacts List

The current address and phone number for reports and notifications to the EPA administrator is:

Chief of Air Permits
EPA Region 7
Air Permits and Compliance Branch
901 N. 5th Street
Kansas City, KS 66101
(913) 551-7020

The current address and phone number for reports and notifications to the department or the Director is:

Chief, Air Quality Bureau
Iowa Department of Natural Resources
7900 Hickman Road, Suite #1
Urbandale, IA 50322
(515) 242-5100

Reports or notifications to the DNR Field Offices or local programs shall be directed to the supervisor at the appropriate field office or local program. Current addresses and phone numbers are:

Field Office 1

909 West Main – Suite 4
Manchester, IA 52057
(563) 927-2640

Field Office 2

2300-15th St., SW
Mason City, IA 50401
(641) 424-4073

Field Office 3

1900 N. Grand Ave.
Spencer, IA 51301
(712) 262-4177

Field Office 4

1401 Sunnyside Lane
Atlantic, IA 50022
(712) 243-1934

Field Office 5

401 SW 7th Street, Suite I
Des Moines, IA 50309
(515) 725-0268

Field Office 6

1023 West Madison Street
Washington, IA 52353-1623
(319) 653-2135

Polk County Public Works Dept.

Air Quality Division
5885 NE 14th St.
Des Moines, IA 50313
(515) 286-3351

Linn County Public Health Dept.

Air Pollution Control Division
501 13th St., NW
Cedar Rapids, IA 52405
(319) 892-6000

V. Appendix A: 40 CFR Part 63 Subpart JJ

Appendix B: Baghouse CAM Plan

Compliance Assurance Monitoring Plan Bagfilters for PM Control

I. Emission Points applicable to this CAM Plan:

PAN-002, ROU-002, ROU-003, ROU-004, ROU-005, TIM-002

II. Applicable Permits and Emission Limits:

PAN-002

- Construction Permit No. 92-A-021-S1
- PM Emission limits: 6.35 lb/hr and 0.02 gr/dscf
- Opacity: 40 Percent

ROU-002, ROU-003, ROU-004, ROU-005

- Construction Permit Nos. 92-A-007-001; 92-A-008-S1; 92-A-009-S1; 92-A-010-S1 (respectively)
- PM Emission limits: 6.35 lb/hr and 0.02 gr/dscf
- Opacity: 40 Percent

TIM-002

- Construction Permit No. 92-A-011-S1
- PM Emission limits: 6.35 lb/hr and 0.02 gr/dscf
- Opacity: 40 Percent

III. Monitoring Approach

A. Indicator

Visible emissions will be used as indicators.

B. Measurement Approach

An employee familiar with normal process operations and the appearance of the exhaust from each affected source is responsible for observing visible emissions from the facility.

C. Indicator Range

The presence of any visible emissions would be considered an excursion and trigger the operator to take corrective actions. An excursion is defined as a discrete event that results in visible emissions from the units defined under this CAM Plan.

D. QIP (Quality Improvement Plan) Threshold

The QIP threshold is six excursions in a six month reporting period.

E. Performance criteria

Data representativeness:

The presence of any visible emissions from a properly maintained and operating baghouse is an appropriate indicator that a bag rupture or leak is occurring and that corrective action may be necessary.

QA/QC practices and criteria:

Employees performing visible emissions observations are trained on observing the source under the appropriate conditions (e.g. lighting, sun position, etc.) and have a detailed understanding of the proper operation of the affected sources. During normal operations the bagfilters do not emit visible emissions. The presence of emissions from these units is indicative of a likely malfunction.

Monitoring frequency and

Data collection procedure:

Staff with detailed knowledge of facility operations will record the date of excursions if and when they occur. If the frequency of excursions exceeds the QIP Threshold, the action plan to improve bagfilter performance will be documented. Records of excursions and any required improvement plans will be retained by Bertch Cabinet for a period of at least 5 years.